

Tailift

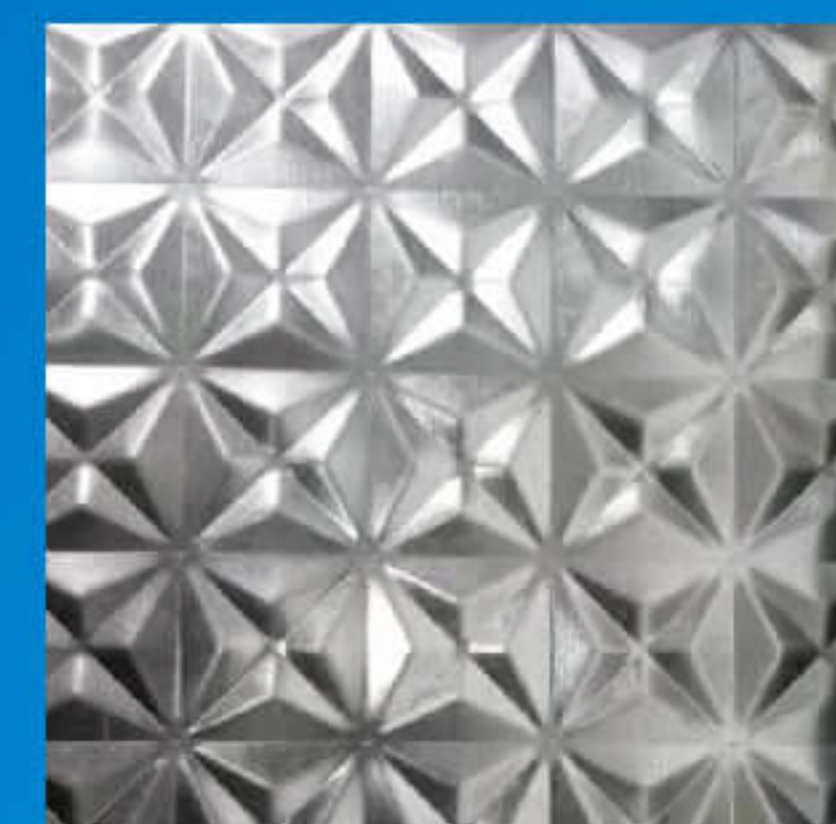
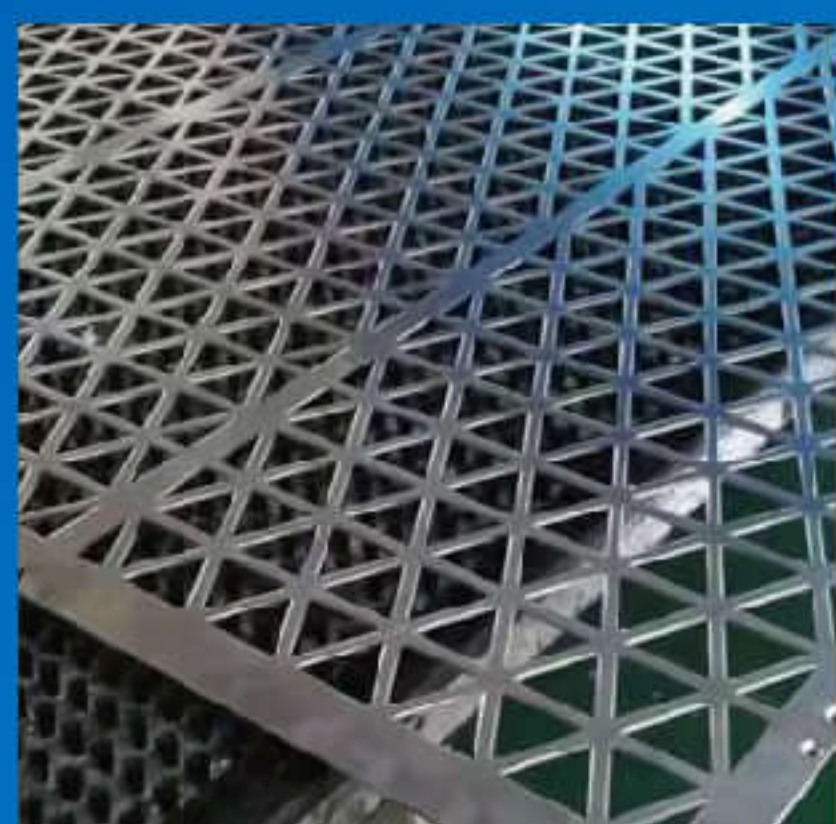
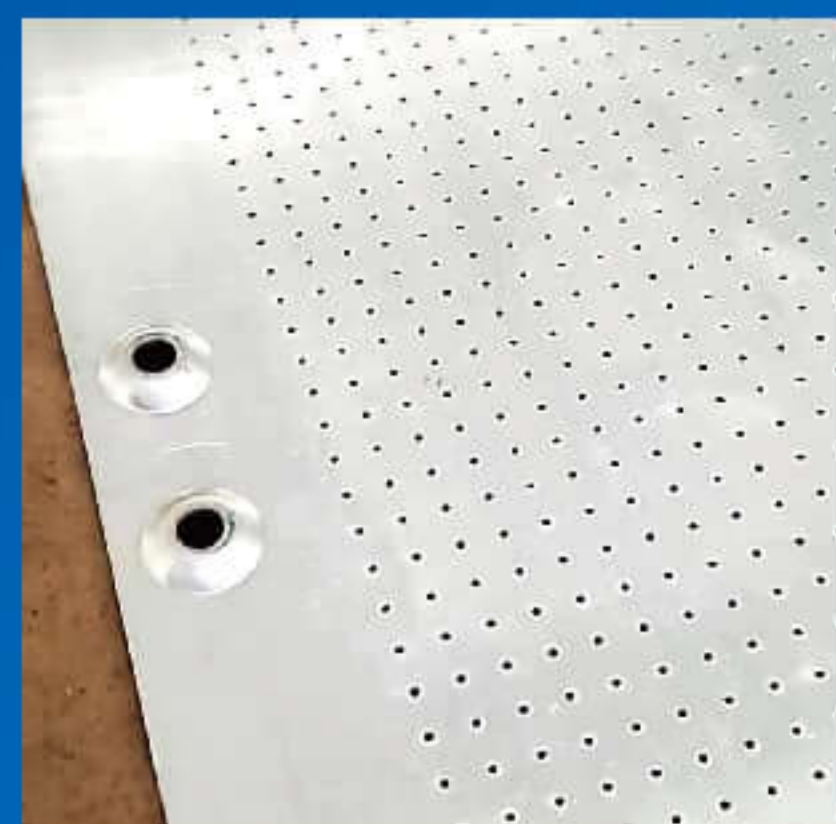
X23 PLUS

X23 PLUS採用的是德國H+L高階油壓系統HPPC-30T 30噸的油壓伺服系統,提供更大的沖壓噸數彈性,且三只蓄壓鋼瓶配置,有利于高速沖壓下仍能迅速切換高低抗力。加工速度高達450hpm,可程式控制的上下死點,更有利于如滾切刀、刻字刀或其他特殊成型的加工需求。伺服馬達加機械伺服閥取代油壓伺服閥複雜的結構,有效降低維修成本。優秀的動力驅動技術使無效耗能降至最低。

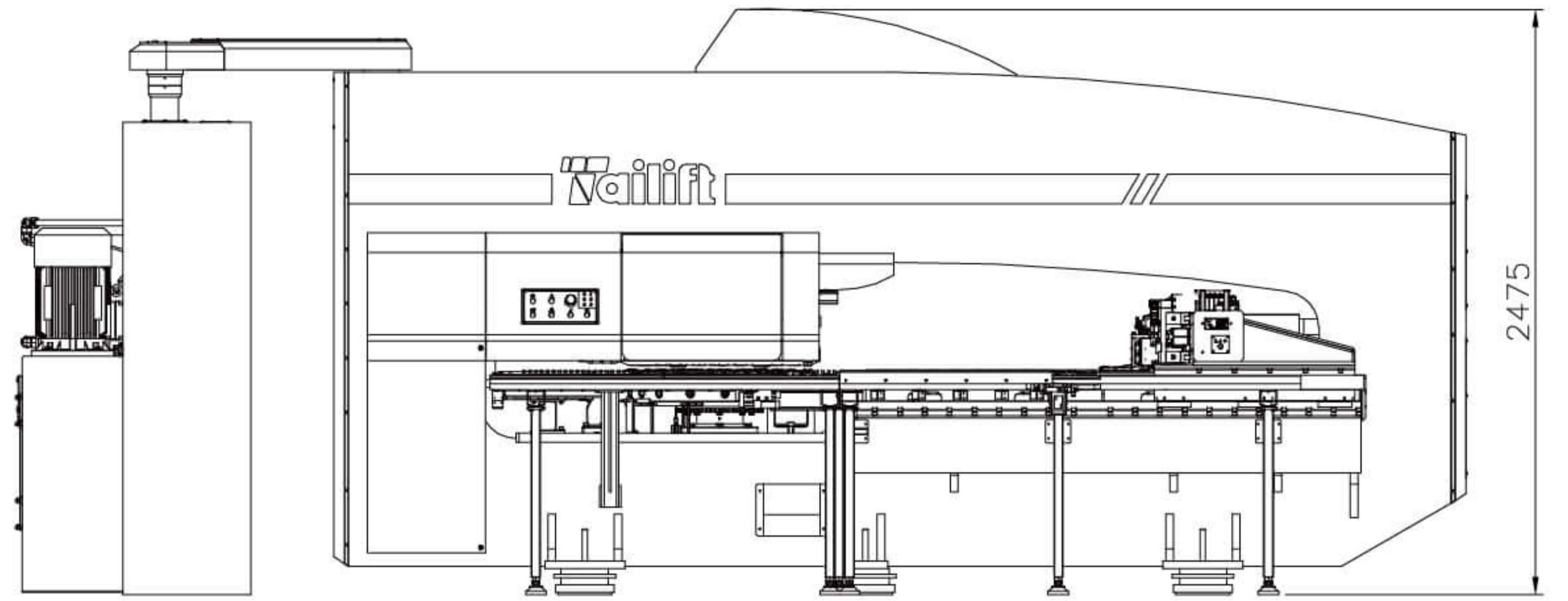
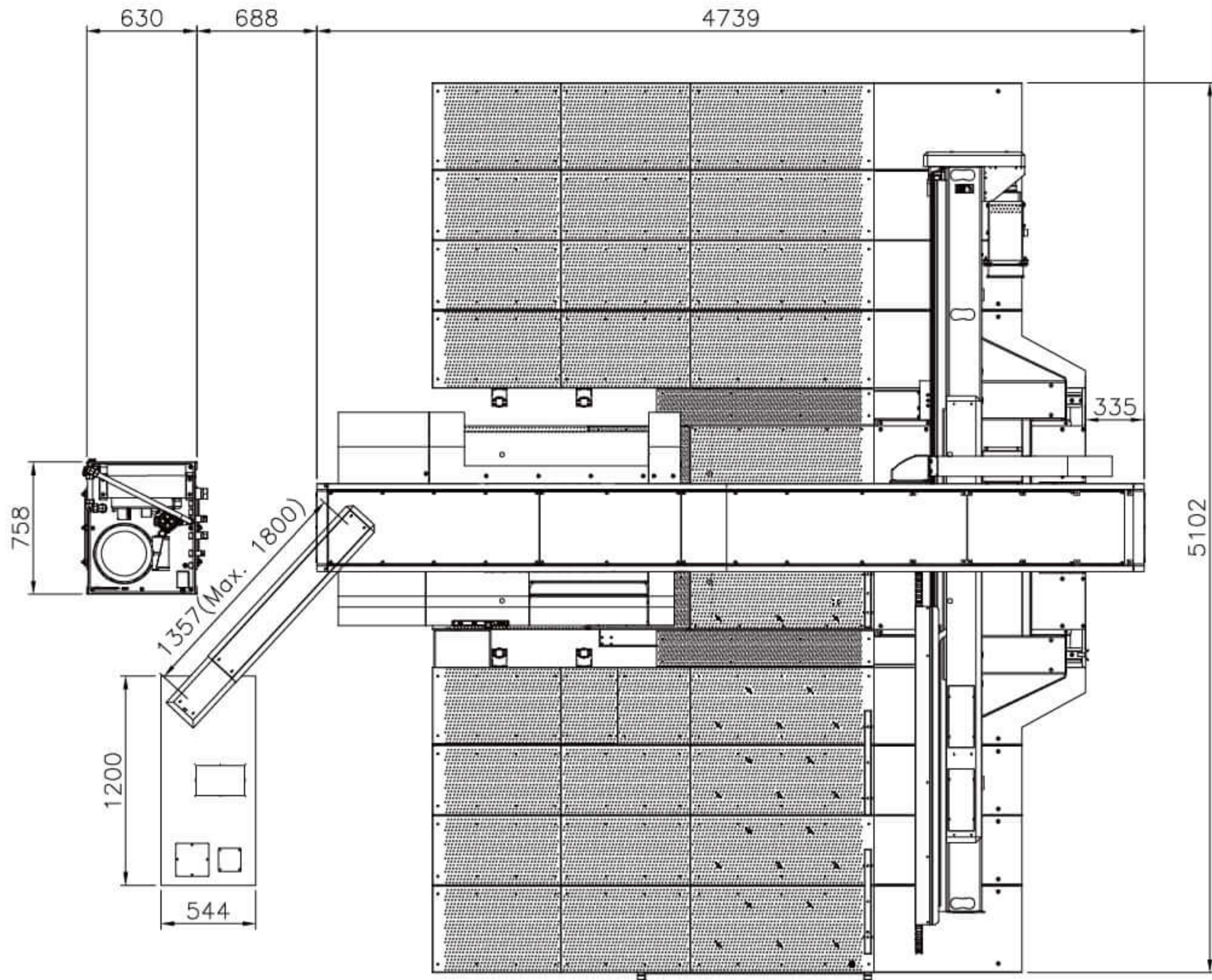
X23 PLUS is adapted with Germany H+L advanced Servo Hydraulic system, HPPC-30T 30 tonnages provide more punching capacity, also the three pressure accumulators are capable of transform high/low resistance under high-speed punching capacity. Up to 450 hpm punching speed, controllable ram traverse for top/bottom dead center, favorable for processing with roller ball cutting, marking and some other special forming processing. Servo motor with mechanical servo valve are replace the complex structure of the hydraulic servo valve, efficient reduce the maintenance cost. The excellent power-driven technology invalid energy consumption to a minimum



樣品 Sample



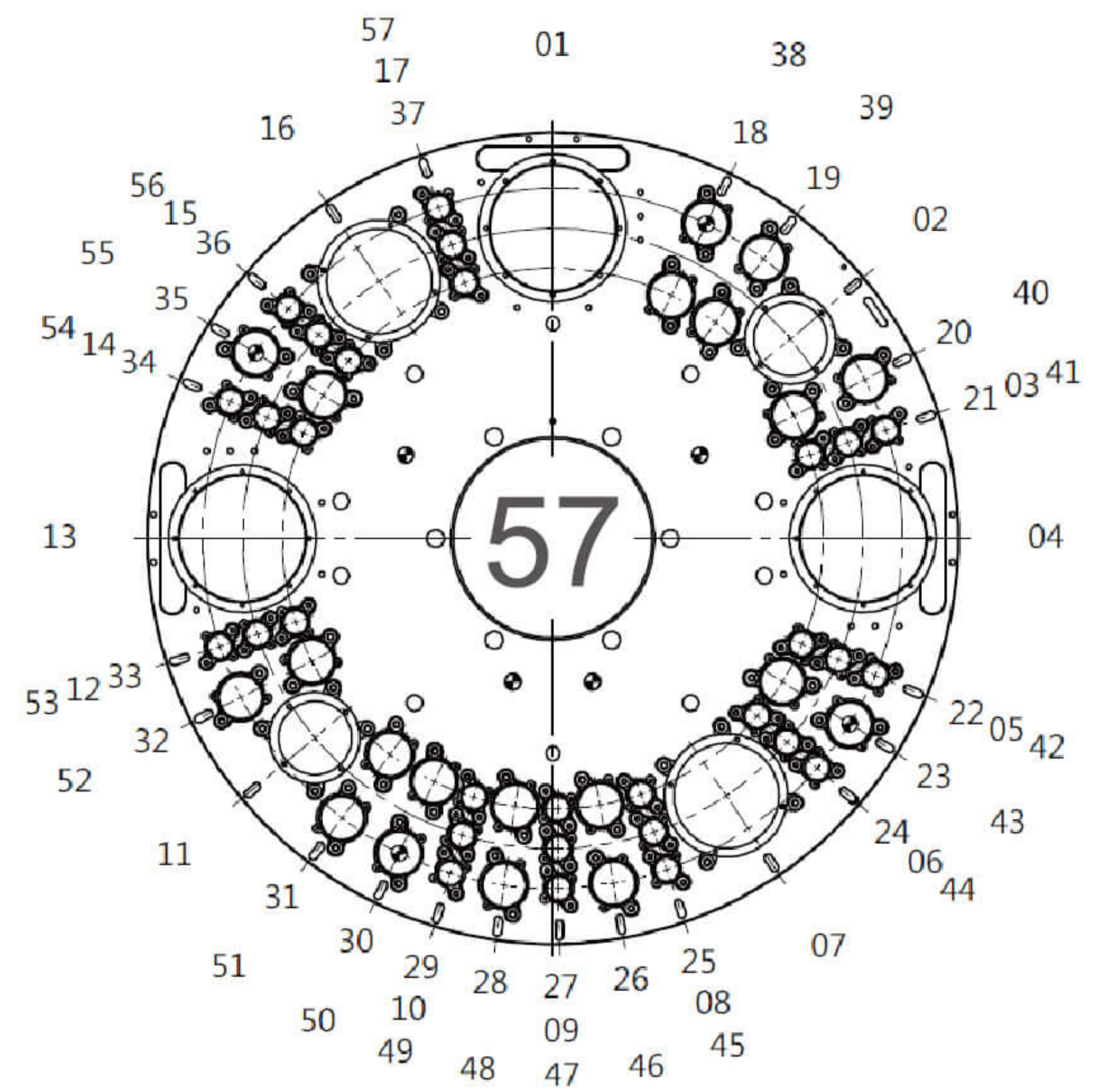
占地面積圖 Features



規格參數表 Specification

| 項目 Item | 單位 Unit | X23 PLUS |
|--|----------|-----------------------|
| 沖壓噸數 Punching Capacity | ton | 30 |
| X軸行程 X Traverse Length | mm | 2500±10 |
| Y軸行程 Y Traverse Length | mm | 1525±10 |
| 最大加工板件尺寸 Max Sheet Size | mm | 1525×5000 |
| 最大加工板件厚度 Max Sheet Thickness | mm | 6.35 |
| 工件最大重量 Max Mass of Material | kg | 110 |
| X軸最大移動速度 X Axis Traverse Speed | m/min | 80 |
| Y軸最大移動速度 Y Axis Traverse Speed | m/min | 70 |
| 最大移動速度 Max Traverse Speed | m/min | 105 |
| 沖孔最大速度 Max Punching Speed | hits/min | 375 |
| 蠶食速度 Nibbling Speed | hits/min | 650 |
| 刀具型式 Tool Type | | 長刀 |
| 沖孔最大孔徑 Max Punching Diameter | mm | 88.9 |
| 刀盤轉速 Turret Rotating Speed | rpm | 33 |
| 自動轉刀轉速 Auto Index Rotating Speed | rpm | 100 |
| 沖錘行程 Ram Stroke Distance | mm | 0~31 |
| 工作檯型式 Working Table | | Brush + Ball |
| 夾爪數 Number of Sheet Clamps | pcs | 3 |
| 電力供應 Power Supply | KVA | 26 |
| 電壓 Voltage | V | 220/380/410/440 |
| 機器尺寸(長x寬x高) Machine Dimensions (LxWxH) | mm | 5105x4690x2210 |
| 機器概重 Machine Net Weight (Approx) | kg | 13500 |
| 分離式電控箱尺寸 Control Cabinet Dimension | mm | 2150×700×2000 |
| CNC控制器 CNC Controller | | FANUC Oi-PF |
| 記憶容量 RAM Memory | KB | 512 |
| 傳輸介面 Serial Interface | | RS232/RJ45/PCMCIA/USB |
| 定位精度 Punching Precision | mm | ± 0.1 |

- 產品規格若有變動，恕不另行通知。
Specifications are subjects to change without prior notice.
- X / Y 軸的加減速度依工件的重量而定。
Acceleration / deceleration rate of X / Y-axis are dependent on weight of materials.
- 沖孔速度依不同的加工條件、沖錘行程、加速度及軸的速度而定。
Punch speed depends on processing conditions, stroke length, acceleration / deceleration rate of axes speeds.



57 刀站 stations

| 形式 Type | 規格 Specification | 數量 Q'ty |
|---------|------------------|---------|
| A | 1/2" | 30 |
| B | 1-1/4" | 20 |
| C | 2" | 2 |
| D | 3-1/2" | 2 |

| 自動轉刀 Auto Index | | |
|-----------------|--------|---|
| B | 1-1/4" | 2 |
| C | 2" | 1 |

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